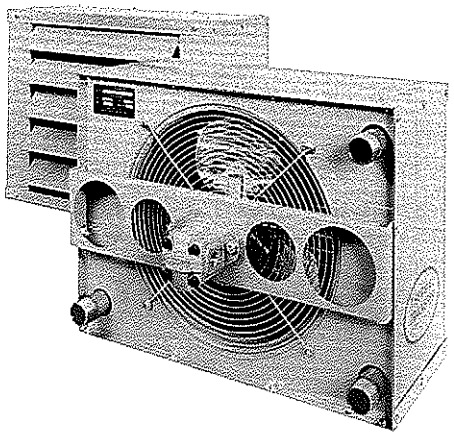
AIR COOLED AOHM & AOVHM SERIES WITH HYDRAULIC MOTOR

HIGH HEAT REMOVAL

HEAVY DUTY CONSTRUCTION

WIDE FLOW RANGE



- Heat Removal up to 210,000 BTU/Hr.
- Long Life Hydraulic Motor
- NPT Connections

OPTIONS:

Built-in Relief Bypass Valve
SAE or BSPP Connections
Corrosion Resistant Coating

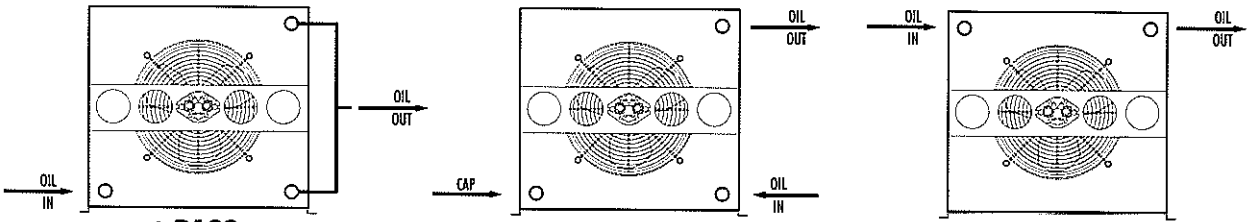
MATERIALS

Tubes - Copper
Fins - Aluminum
Turbulators - Steel
Manifolds and Connection Pipes - Steel
Cabinet - Steel with Baked Enamel Finish
Fan Blade - Aluminum with Steel Hub
Fan Guard - Zinc Plated Steel
Fan Adapter - Steel

RATINGS

Operating pressure - 300 psi
Test pressure - 450 psi
Operating temperature - 400°F

INSTALLATION PIPING DIAGRAMS



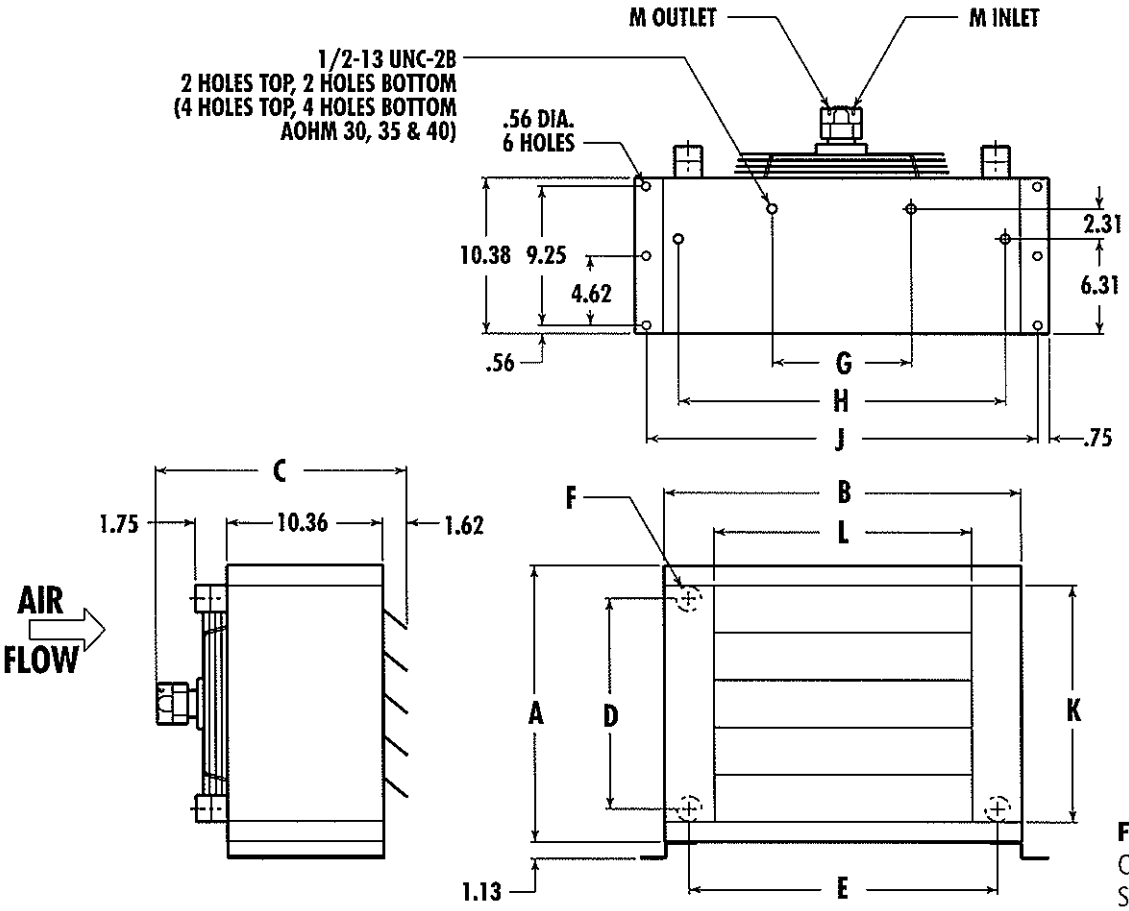
HOW TO ORDER

MODEL SERIES	MODEL SIZE SELECTED	NUMBER OF PASSES	◆CONNECTION TYPE	RELIEF BYPASS SETTING	FOOT MOUNTING BRACKETS
AOHM AOHMR - Relief Bypass Included AOVHM AOVHMR - Relief Bypass Included		Blank - No Bypass 1 - One Pass* 2 - Two Pass	Blank - NPT S - SAE M - BSPP	Blank - No Bypass 30 - 30 PSI 60 - 60 PSI	AOHM & AOHMR Series Only Blank - No Brackets FB - Foot Brackets

* Not Available in AOVHMR
◆ Other connection types available. Consult factory for assistance

DIMENSIONS

FAN ROTATION CLOCKWISE/FACING MOTOR SHAFT



Foot Brackets:
Optional for AOHM
Standard with AOVHM

See dimensional chart for external NPT or optional internal SAE connection size.

MODEL	A	B	C	D	E	F		G	H	J	K	L	M (SAE)	NET WT (LBS)
						NPT	SAE							
AOHM-5	11.81	14.81	16.70	7.69	11.69	1"	#16	–	12.94	16.81	9.19	8.31	#8	35
AOVHM-5						1 1/2"	#24							59
AOHM-10	13.12	19.00		8.88	15.88	1"	#16		17.12	21.00	10.50	12.50		50
AOVHM-10						1 1/2"	#24							76
AOHM-15	15.75	20.38	17.09	11.50	17.25	1"	#16		18.50	22.38	13.12	13.88		60
AOVHM-15						1 1/2"	#24							89
AOHM-20	18.38	23.81		14.00	20.56	1 1/4"	#20		21.81	25.81	15.75	17.19		75
AOVHM-20						2"	#32							108
AOHM-25	23.62	26.68		19.25	23.56	1 1/4"	#20		24.81	28.68	21.00	20.19		110
AOVHM-25			17.25			2"	#32							143
AOHM-30	27.56	31.62	16.70	23.19	28.50	1 1/4"	#20	11.00	29.75	33.62	24.94	25.12		120
AOVHM-30			16.95			2"	#32							178
AOHM-35	30.19	33.81	16.70	25.81	30.69	1 1/4"	#20	11.00	31.94	35.81	27.56	27.31		135
AOVHM-35			17.22			2"	#32						#10	220
AOHM-40	36.75	41.62	16.70	32.38	38.50	1 1/4"	#20	13.25	39.75	43.62	34.12	35.12	#8	160
AOVHM-40			17.22			2"	#32						#10	286

NOTE: All dimensions are in inches.
NOTE: We reserve the right to make reasonable design changes without notice.

SELECTION PROCEDURE

Performance Curves are based on 50 SSU oil entering the cooler 50°F higher than the ambient air temperature used for cooling. This is referred to as a 50°F E.T.D.

Step 1. Determine the Heat Load.
Heat load may be expressed as either horsepower or BTU/Hr. To convert horsepower to BTU/Hr.:

BTU/HR = Horsepower x 2545

Step 2. Determine Entering Temperature Difference.
The entering oil temperature is generally the maximum desired oil temperature.
Entering oil temperature – Ambient air temperature = E.T.D.

Step 3. Determine the Corrected Heat Dissipation to use the curves.

Corrected Heat Dissipation = BTU/HR heat load x $\frac{50°F}{E.T.D.}$ x viscosity correction A.

Step 4. Enter curves at oil flow through cooler and curve heat dissipation. Any curve above the intersecting point will work.

NOTE: *Performance curves shown are for 1 and 2 pass configuration.*

EXAMPLE: *35 - 2 is AOHM or AOVHM - 35 plumbed 2 pass.*

Step 5. Determine Oil Pressure Drop from Curves:
● = 5 PSI; ■ = 10 PSI; Multiply pressure drop from curve by correction factor B found in oil viscosity correction curve.

METHODS TO DETERMINE HEAT LOADS

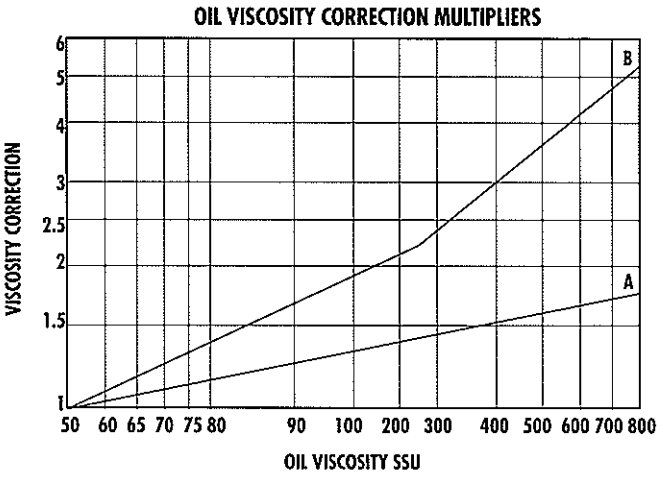
The heat load may be determined by:

A. Hydraulic oil cooling: Assume 30% of the input horsepower will be rejected to heat. If the input horsepower is unknown, this formula may be used:
BTU/HR = (System PSI) x (GPM Flow) x 1.8 x .3

B. Hydrostatic oil cooling: Assume 25% of the input horsepower will be rejected to heat.

C. Automatic transmission: Assume 30% of the engine horsepower will be rejected to heat.

D. Engine oil cooling: Assume 10% of the engine horsepower will be rejected to heat.



DESIRED RESERVOIR TEMPERATURE

Oil Temperature: Oil coolers can be selected using *entering* or *leaving* oil temperatures.

Off-Line Recirculation Cooling Loop: Desired reservoir temperature is the oil temperature *entering* the cooler.

Return Line Cooling: Desired reservoir temperature is the oil temperature *leaving* the cooler. In this case, the oil temperature change must be determined so that the actual oil *entering* temperature can be found. Calculate the oil temperature change (oil △T) with this formula:

Oil △T = (BTU's/Hr.) / (GPM Oil Flow x 210).

To calculate the oil *entering* temperature to the cooler, use this formula:

Oil Entering Temp. = Oil Leaving Temp + Oil △T.

Oil Pressure Drop: Most systems can tolerate a pressure drop through the heat exchanger of 20 to 30 PSI. Excessive pressure drop should be avoided. Care should be taken to limit pressure drop to 5 PSI or less for case drain applications where high back pressure may damage the pump shaft seals.

OIL TEMPERATURE

Typical operating temperature ranges are:

Hydraulic Motor Oil	120° - 180°F
Hydrostatic Drive Oil	160° - 180°F
Engine Lube Oil	180° - 200°F
Automatic Transmission Fluid	200° - 300°F

HYDRAULIC MOTOR

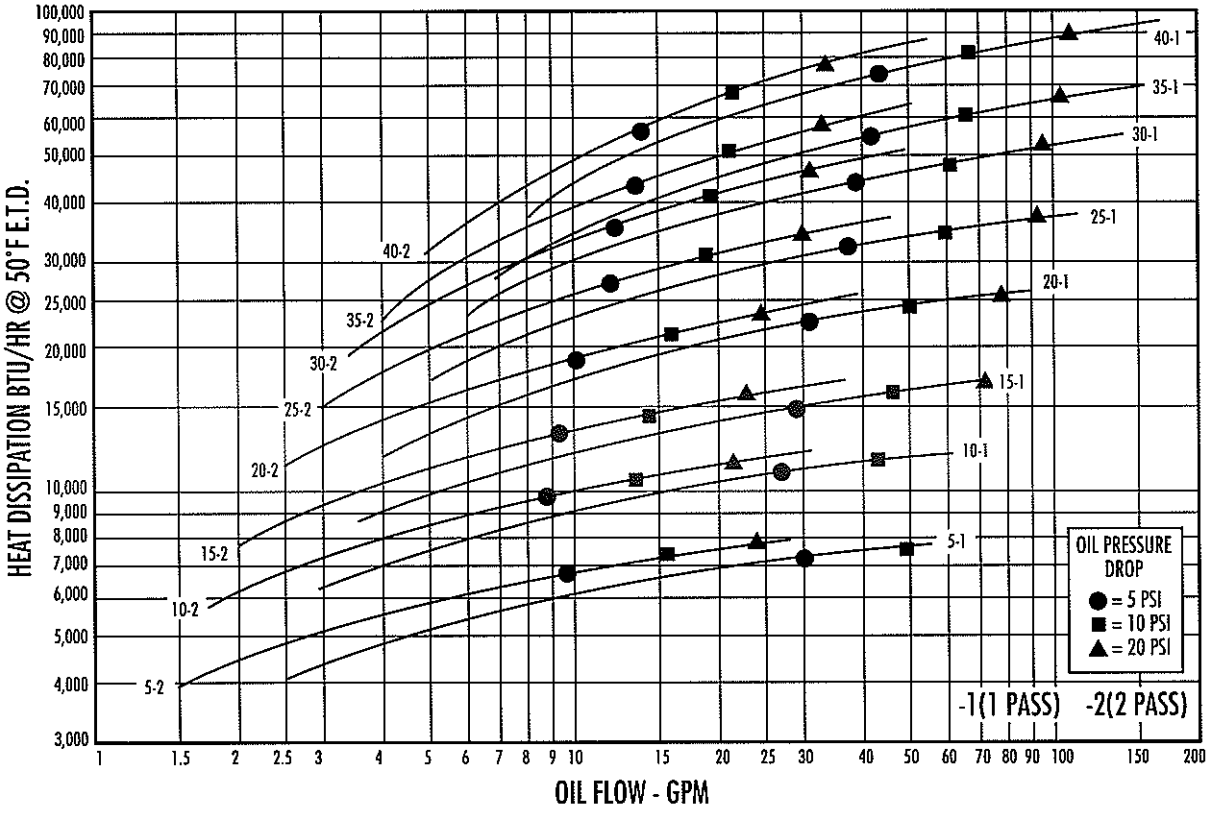
MODEL SIZE	MAXIMUM FAN SPEED (RPM)		OIL FLOW REQUIRED (GPM)		MIN. OPERATING PRESSURE (PSI)		SOUND dB(A)*		MOTOR (in^3/rev.) DISPLACEMENT		CFM	
	AOHM	AOVHM	AOHM	AOVHM	AOHM	AOVHM	AOHM	AOVHM	AOHM	AOVHM	AOHM	AOVHM
5	1725	3450	1.6	3.3	300	300	68	85	.22	.22	465	780
10							68	85			669	1110
15							69	91			956	1590
20							70	91			1460	2168
25	1140	1725	1.1	3.4	400	500	72	81		.45	2160	3000
30							75	84			2990	4095
35				5.2	900	1000	76	89		.70	4370	5921
40							78	91			5450	9609

Notes: Maximum pressure is 2000 psi. Stated minimum operating pressure is at inlet port of motor. 1000 psi allowable back pressure.

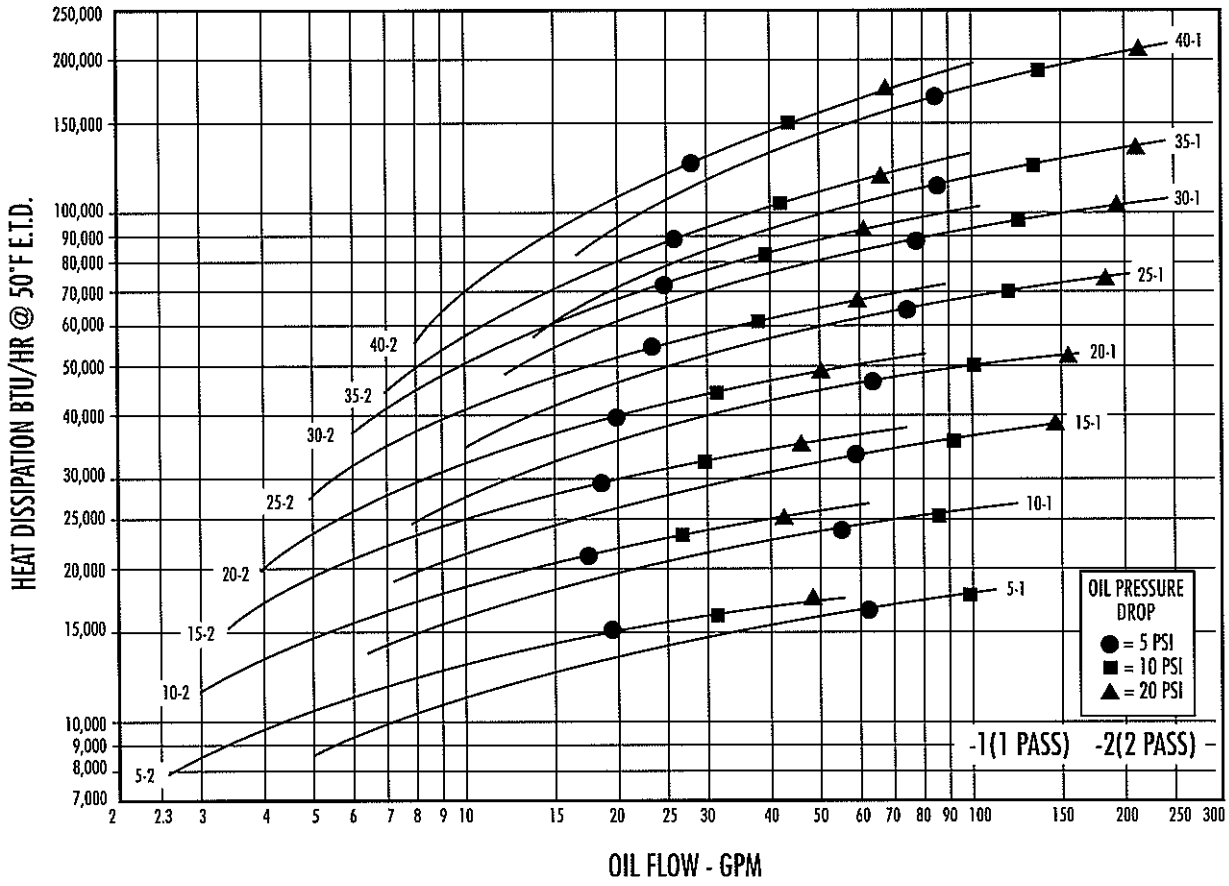
*Catalog db(A) sound levels are at seven (7) feet. dB(A) sound levels increase by six (6) dB(A) for halving this distance and decrease by (6) dB(A) for doubling this distance.

PERFORMANCE CURVES

AOHM SERIES



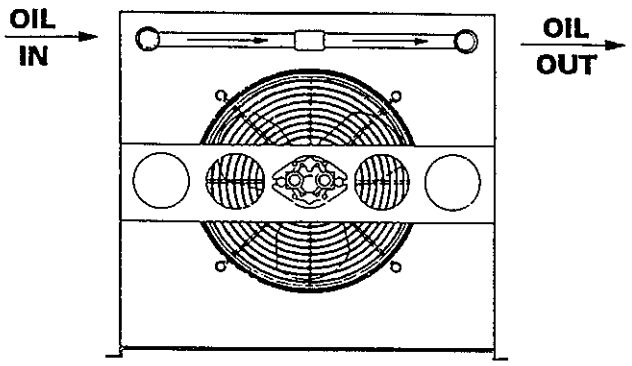
AOVHM SERIES



BUILT-IN RELIEF BYPASS – AOHMR SERIES

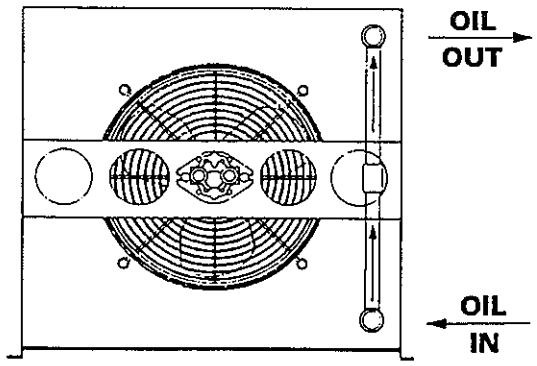
ONE PASS (MEDIUM TO HIGH OIL FLOWS)

Model No.	Flow Range GPM (USA)
AOHMR - 5 - 1	2 - 80
AOHMR - 10 - 1	3 - 80
AOHMR - 15 - 1	4 - 80
AOHMR - 20 - 1	5 - 80
AOHMR - 25 - 1	6 - 100
AOHMR - 30 - 1	7 - 100
AOHMR - 35 - 1	8 - 112
AOHMR - 40 - 1	9 - 118



TWO PASS (LOW TO MEDIUM OIL FLOWS)

Model No.	Flow Range GPM (USA)
AOHMR - 5 - 2	2 - 25
AOHMR - 10 - 2	2 - 30
AOHMR - 15 - 2	2 - 40
AOHMR - 20 - 2	2 - 30
AOHMR - 25 - 2	2 - 40
AOHMR - 30 - 2	2 - 40
AOHMR - 35 - 2	3 - 40
AOHMR - 40 - 2	4 - 40

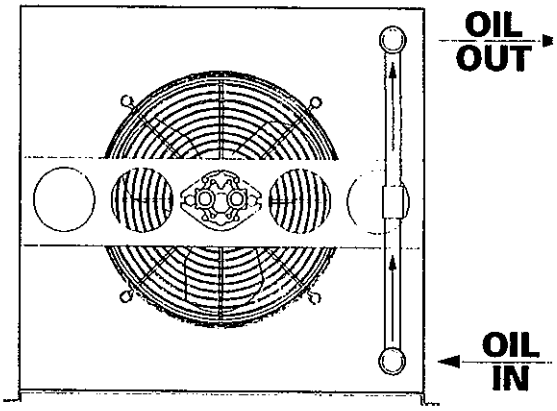


BUILT-IN RELIEF BYPASS – AOVHMR SERIES

TWO PASS (LOW TO MEDIUM OIL FLOWS)

Bypass valve is available for 2 pass AOVHMR models only.

Model No.	Flow Range GPM (USA)
AOVHMR - 5 - 2	4 - 50
AOVHMR - 10 - 2	4 - 60
AOVHMR - 15 - 2	4 - 60
AOVHMR - 20 - 2	4 - 80
AOVHMR - 25 - 2	4 - 80
AOVHMR - 30 - 2	4 - 80
AOVHMR - 35 - 2	6 - 80
AOVHMR - 40 - 2	8 - 80



For more information or to purchase these products, please contact:

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